



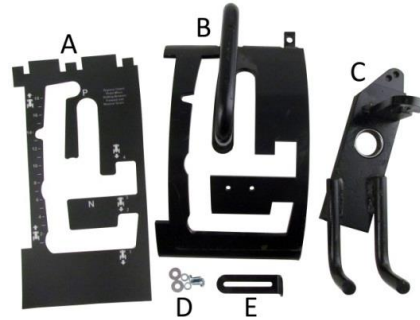
# HA7100SK [Shift Kit]

Instruction Guide

**Fits:** 7110, 7120, 7130, 7140, 7150, 7210, 7220, 7230, 7240, 7250, 8910, 8920, 8930, 8940 & 8950

## PARTS INCLUDED:

- A. Cover Decal
- B. Cover
- C. Park Lock
- D. Bolts, Washers, Lock Washers
- E. Stop Plate



## INSTALLATION INSTRUCTIONS:

1. Remove all knobs from the levers
2. Remove all screws from the plastic console cover. After disconnecting the wiring connector from the rear of the shifter plate, the cover can be set aside
3. Remove the (4) 10mm bolts that secure the shifter selector plate. Discard the original plate
4. Remove the throttle cable clip
5. Lift off the black boxing after removing the (4) 10mm nuts
6. Disconnect the cable shifter lever and remove the (2) 13 mm bolts located at the bottom
7. Remove cotter pin from the park lock cable
8. Remove the 1-3/8" bolt from the park lock lever and discard the lever
9. From the back of the new shift cover, attach metal stop plate with the included bolts, washers & lock washers
- Note: Do not over-tighten bolts. Stop must be able to move freely in the open and closed position**
10. Install the new park lock lever and replace the 1-3/8" pivot bolt and cotter pin
11. Reconnect the cable shifter lever and replace the 13mm bolts
12. Reinstall the black boxing and replace the 10mm nuts
13. Reinstall the throttle cable clip
14. Install the new shifter selector plate and replace the 10mm bolts
15. Reconnect the wiring
16. Replace the console over and knobs



## ATTENTION

This is not a shuttle shift and is not designed to allow you to shift without use of the clutch. You must depress the clutch pedal to shift between forward and reverse gears. Failure to depress the clutch pedal when using this kit can result in early clutch failure