

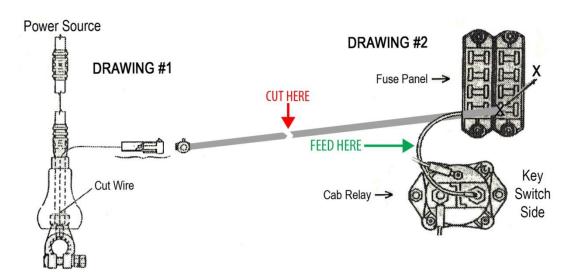
## 830448 [Sentry Module Test Harness]

Instruction Guide

## Wiring Update for Sentry System Test Harness

- 1. Remove the fuse panel access cover and locate the 14-gauge wire (red with black tracer) that supplies power to the terminal designated "X" on DRAWING #2
- 2. Check that this is the correct wire by removing the fuses from the fuse block and check to assure the wire is energized by using a test light
- 3. Remove the ground cables from the left- and right-hand batteries
- 4. Trace the wire (red w/ black tracer) from the pin into the harness
- 5. Remove harness covering if necessary to allow access to the wire
- 6. Cut the wire in the harness loom to allow sufficient length for attachment to the switch side of the cab relay located below the fuse block
- 7. Strip sufficient insulation from the wire and install ring terminal end
- 8. Crimp and solder
- 9. Install the terminal end to the switch side of the cab relay
- 10. Reinstall the nut
- 11. DRAWING #1: Cut the old sentry power supply wire off at the left-hand battery positive cable clamp leaving no exposed wire
- 12. Tape the wire to the battery cable after cutting the weather pack connector from it
- 13. Reconnect the ground cables
- 14. Move to the next page for installation of sentry test harness

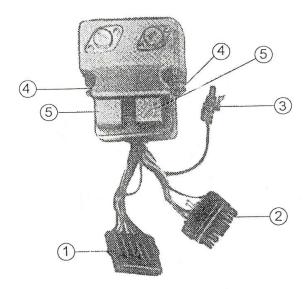
  NOTE: If tractor is wires different than explained, still wire it like DRAWING #2 and disconnect its power source





## **Installation Instructions for 830448 Sentry Test Harness**

- A. Located underneath the steering column is the sentry module. Disconnect couplers #1, #2, and #3 from the wiring harness, as shown in the illustration below
- B. Remove bolts #4 holding the sentry module and set it off to the side
- C. Then remove relay switches #5 from the sentry module
- D. Take the two relay switches and connect them to the 830448-sentry test harness, beside the single relay switch provided
- E. Connect the 830448 test harness couplers #1, #2, and #3 to the wiring harness
- F. Reconnect battery terminals



- 1. Multiple male connector
- 2. Multiple female connector
- 3. Single female connector (ground wire)
- 4. Mounting bolts
- 5. Relays P/N 1983394C1

Service Tip: Sentry light flash between shifts (sensing pressure drop in transmission)